Oil-bath suction filters have been studied in order to overcome this problem.

The main feature of these filtres is the ability to retain the smallest and most impalpable dust particles, without reducing the vacuum pump suction capacity.

Oil-bath filtres are composed of a sheet steel head and container coupled with an interposed seal and clamped by release clamps.

Inside, besides the oil bowl, there are two steel wool filtering cartridges, one of which is detachable and washable, while the other is fixed. The release clamps guarantee easy access for cleaning operations.

They can be used with any kind of oil, even drain oil, as long as it has a minimum viscosity degree. The ideal oil is the same one used for the pump.

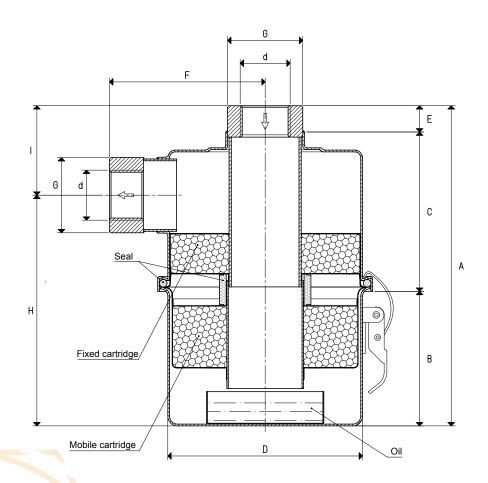
Oil-bath suction filtres are not recommended for dry vacuum pumps. They are currently available for capacities up to 300 cum/h.

Technical features

Working pressure: from 0.5 to 2000 mbar abs. Fluid temperature: from -20 to +90 $^{\circ}$ C

Filtering degree: ≤1 µ





Art.	d	ļ	1	В	С	D	E	F	G	Н	I	Max capacity	Spare	Spare	Weight
													cartridge	sealing kit	
	Ø					Ø			Ø			cum/h	art.	art.	Kg
FO 20	G1/2	." 20)5	85	112	106	8	100	40	156	49	30	00 FO 04	00 KIT FO 20	1.44
FO 30	G1"	21	0	88	106	129	16	106	50	151	59	90	00 FO 09	00 KIT FO 30	1.84
F0 50	G1"	1/2 30)5	110	135	160	60	128	60	199	106	200	00 FO 14	00 KIT FO 50	2.76
FO 60	G2"	34	10	140	140	185	60	142	67	217	123	300	00 FO 19	00 KIT FO 60	3.70