



# DIRECT DRIVE 3-WAY VACUUM SOLENOID VALVES

3D drawings are available on [vuototecnica.net](http://vuototecnica.net)

These direct drive three-way, two-position vacuum solenoid valves feature conical shutters servo-controlled by the vacuum.

They are normally closed as standard, but they can be supplied normally open upon request.

They are composed of an anodised aluminium body where the connections are located, two silicone shutters assembled onto a stainless steel stem and a membrane in special reinforced compound. An actuator activated by an electric coil manages the vacuum at the servo-control. The operating principle of these solenoid valves is based on the pressure differential between the vacuum pump or generator and the pressure of the suctioned air. By addressing this "differential pressure" to the servo-control via the actuator, the shutters can be controlled without compressed air or springs.

Due to their operating principle, they are not recommended on plants with rough vacuum levels (below 850 absolute mbar, equal to 15 % vacuum).

The lack of springs, frictions and internal dynamic stresses favours a high response speed and guarantees long lasting operation.

The standard electric coil is fully plasticised with synthetic resin, tight execution, insulation class F (up to 155°C) compliant with EN 60664 standards, with 6.3 mm three-terminal electrical connections in compliance with EN 175301-803. Protection degree IP 54; IP 65 with connector inserted.

Tolerance permitted on the nominal voltage value: ±10%.

Maximum absorption: 20 V.A. with AC and 18 W with DC.

The electric coil can be rotated 360°. The connector can be rotated 180° on the coil and can be supplied, upon request, with LED lights, anti-interference circuit and/or with protection devices against overvoltage and polarity reversal.

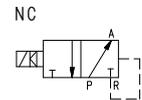
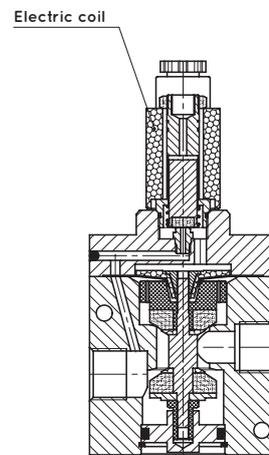
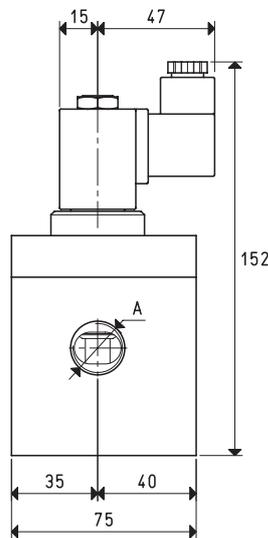
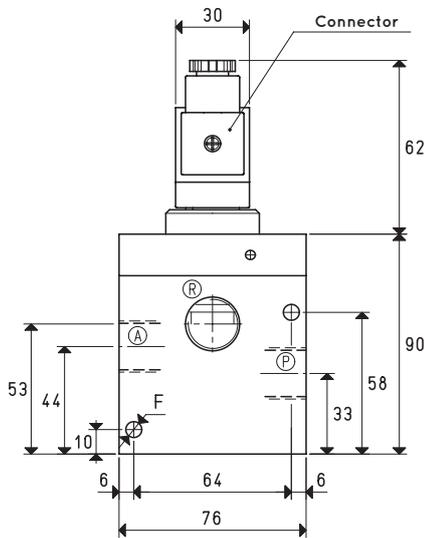
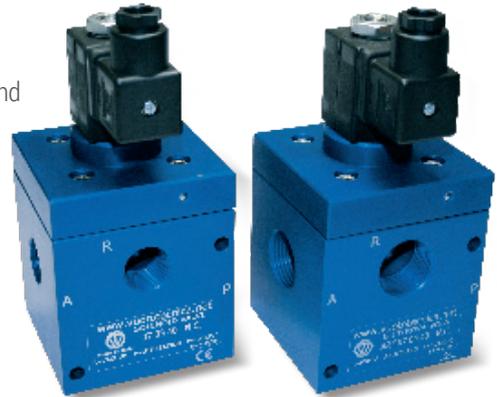
The solenoid valves in this series, along with the uses described for the 07 .. 11 series, can be used on plants with no compressed air.

The solenoid valve must be always chosen according to the flow rate and, therefore, to the vacuum pump or generator suction connection.

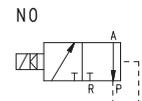
## Technical features

Operating pressure: from 0.5 to 850 absolute mbar

Temperature of suctioned fluid: from -5 to +60°C



Ⓡ- Pump  
ⓐ- Use  
Ⓟ- Discharge

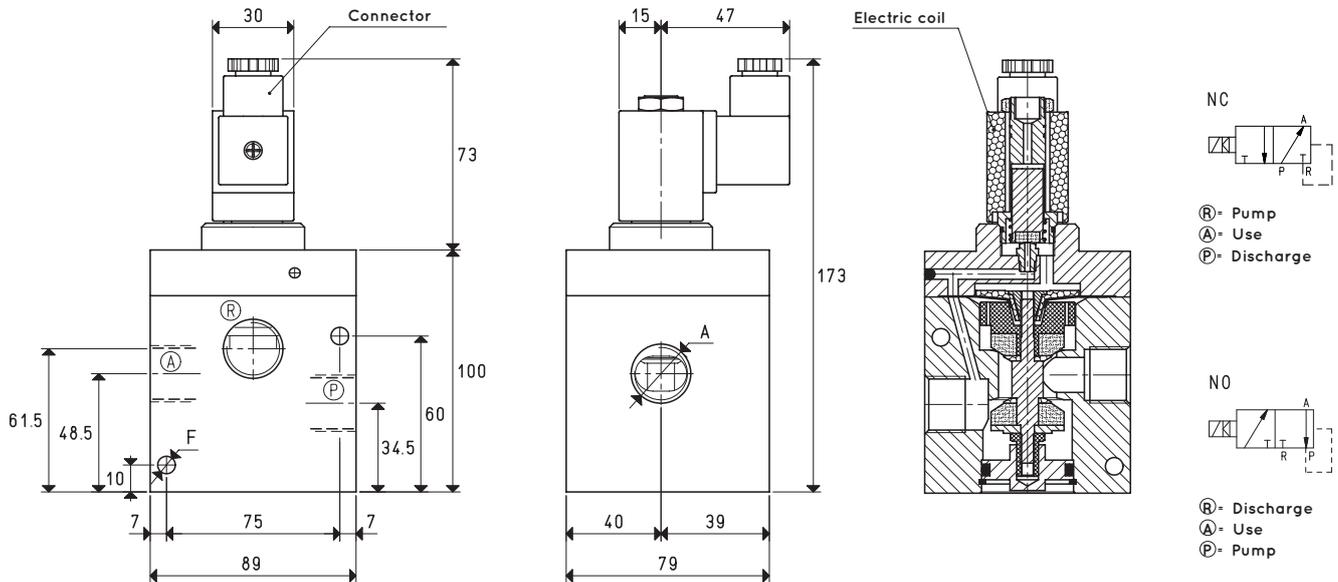


Ⓡ- Discharge  
ⓐ- Use  
Ⓟ- Pump

Item	A Ø	Max flow rate m³/h	Level of vacuum		Reaction time		Mouth Ø	Cross-section of passage mm²	F Ø	Weight Kg
			abs. mbar min	max	msec energ.	msec de-energ.				
<b>07 03 40 NC</b>	G1/2"	20	850	0.5	30	15	15	176	6.5	1.53
<b>07 03 40 NO</b>					20	18				
<b>07 04 40 NC</b>	G3/4"	40	850	0.5	30	15	20	314	6.5	1.50
<b>07 04 40 NO</b>					20	18				
Spare parts					<b>07 03 40 NC</b>	<b>07 03 40 NO</b>	<b>07 04 40 NC</b>	<b>07 04 40 NO</b>		
<b>Solenoid valve sealing kit</b>			item		00 07 279	00 07 279	00 07 279	00 07 279		
<b>Pilot membranes for solenoid valves</b>			item		00 07 104	00 07 104	00 07 104	00 07 104		

Note: The coil and the connector are not integral parts of the solenoid valve and, therefore, must be ordered separately (See accessories for solenoid valves).

# DIRECT DRIVE 3-WAY VACUUM SOLENOID VALVES



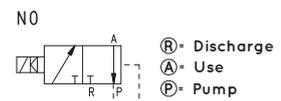
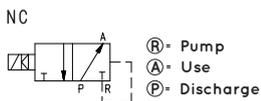
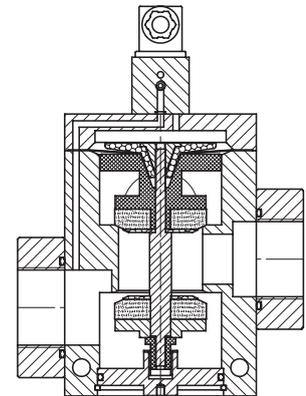
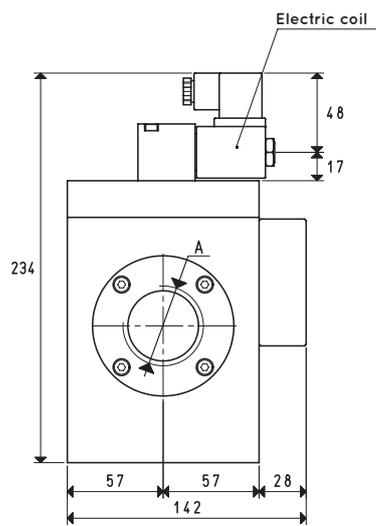
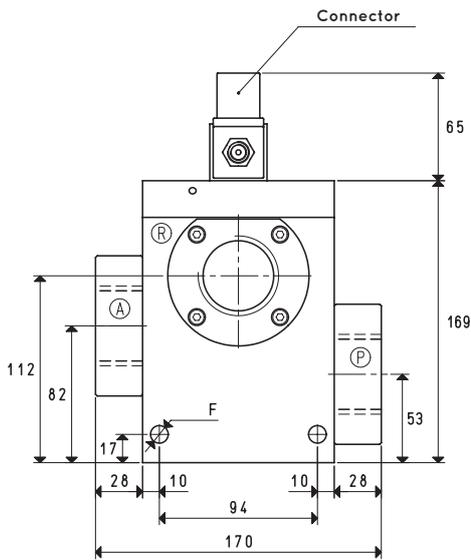
Item	A	Max flow rate	Level of vacuum		Reaction time		Mouth	Cross-section of passage	F	Weight	
			abs. mbar	min	max	msec					energ.
07 05 40 NC	G1"	90	850	0.5	38	18	25	490	6.5	1.91	
07 05 40 NO					25	20					
<b>Spare parts</b>			<b>07 05 40 NC</b>				<b>07 05 40 NO</b>				
<b>Solenoid valve sealing kit</b>			item	00 07 280				00 07 280			
<b>Pilot membranes for solenoid valves</b>			item	00 07 105				00 07 105			

Note: The coil and the connector are not integral parts of the solenoid valve and, therefore, must be ordered separately (See accessories for solenoid valves).



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Item	A Ø	Max flow rate m <sup>3</sup> /h	Level of vacuum abs. mbar		Reaction time msec		Mouth Ø	Cross-section of passage mm <sup>2</sup>	F Ø	Weight Kg
			min	max	energ.	de-energ.				
<b>07 06 40 NC</b>	G1" 1/2	230	850	0.5	75	50	40	1256	10.5	5.90
<b>07 06 40 NO</b>					70	60				

Spare parts		07 06 40 NC	07 06 40 NO
Solenoid valve sealing kit	item	00 07 281	00 07 281
Pilot membranes for solenoid valves	item	00 07 177	00 07 177

Note: The coil and the connector are not integral parts of the solenoid valve and, therefore, must be ordered separately (See accessories for solenoid valves).

Transformation ratio: N (newton) = Kg x 9.81 (force of gravity)

inch =  $\frac{\text{mm}}{25.4}$ ; pounds =  $\frac{\text{g}}{453.6} = \frac{\text{Kg}}{0.4536}$

Adapters for GAS - NPT threading available on page 1.134