



VACUUM CUPS WITH SUPPORTS

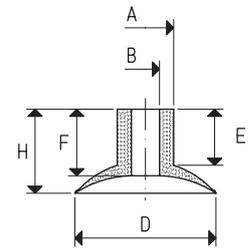
These traditional cup-shaped vacuum cups are suited for gripping and handling objects with flat, slightly concave or convex surfaces. This range of widely used cups has diameters ranging from 10 to 45 mm and are normally available in standard compounds: para rubber N, oil-resistant rubber A and silicone S. They can be cold fitted with no adhesive onto a nickel-plated brass or anodised aluminium support. The support has been specially shaped to perfectly fit with the vacuum cup and is equipped with a male threaded pin to facilitate fastening to the automation. These cups are extremely easy to replace; simply request the cup indicated in the table in the desired compound when requesting the spare part. Cups in special compounds, listed on pg. 31, and supports in different materials can be provided upon request in minimum quantities to be defined in the order.



3D drawings are available on vuotecnica.net

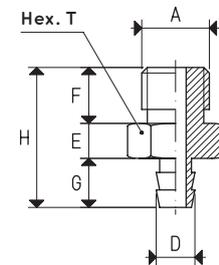
VACUUM CUPS

Item	Force Kg	Compounds available	Volume mm ³	A Ø	B Ø	D Ø	E	F	H
01 10 10 *	0.19	A N S	227	7	4.0	10	8.5	8.5	11.0
01 12 10 *	0.28	A N S	254	8	4.0	12	8.0	9.0	11.0
01 15 10 *	0.44	A N S	364	8	4.0	15	8.0	9.5	12.0
01 18 10 *	0.63	A N S	502	8	4.0	18	8.0	9.5	12.0
01 20 10 *	0.78	A N S	536	8	4.0	20	8.0	9.5	12.0
01 22 10 *	0.95	A N S	723	8	4.0	22	8.0	10.0	13.0
01 25 15 *	1.23	A N S	1628	12	6.0	25	10.0	11.5	16.0
01 30 15 *	1.76	A N S	2055	12	6.0	30	10.0	12.5	17.0
01 35 15 *	2.40	A N S	3292	15	10.0	35	10.0	11.5	16.0
01 40 15 *	3.14	A N S	4740	15	10.0	40	10.0	12.5	18.0
01 45 15 *	3.98	A N S	8553	15	10.0	45	10.0	14.5	23.0



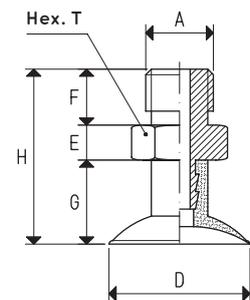
SUPPORTS

Item	A Ø	D Ø	E	F	G	H	T	Support material	For vacuum cup item	Weight g
00 08 03	G1/8"	5.5	5	8	7.0	20.0	12	brass	01 10 10	9
									01 12 10	
									01 15 10	
									01 18 10	
									01 20 10	
									01 22 10	
00 08 05	G1/8"	7.5	5	8	9.5	22.5	12	brass	01 25 15	10
									01 30 15	
00 08 20	G1/4"	12.0	8	14	10.0	32.0	17	aluminium	01 35 15	11
									01 40 15	
									01 45 15	



VACUUM CUPS WITH SUPPORT

Item	Force Kg	Compounds available	A Ø	D Ø	E	F	G	H	T	Vacuum cup item	Support item	Weight g
08 10 10 *	0.19	A N S	G1/8"	10	5	8	11	24	12	01 10 10	00 08 03	9.0
08 12 10 *	0.28	A N S	G1/8"	12	5	8	11	24	12	01 12 10	00 08 03	9.6
08 15 10 *	0.44	A N S	G1/8"	15	5	8	12	25	12	01 15 10	00 08 03	9.7
08 18 10 *	0.63	A N S	G1/8"	18	5	8	12	25	12	01 18 10	00 08 03	9.7
08 20 10 *	0.78	A N S	G1/8"	20	5	8	12	25	12	01 20 10	00 08 03	9.8
08 22 10 *	0.95	A N S	G1/8"	22	5	8	13	26	12	01 22 10	00 08 03	10.2
08 25 15 *	1.23	A N S	G1/8"	25	5	8	16	29	12	01 25 15	00 08 05	12.0
08 30 15 *	1.76	A N S	G1/8"	30	5	8	17	30	12	01 30 15	00 08 05	12.7
08 35 15 *	2.40	A N S	G1/4"	35	8	14	16	38	17	01 35 15	00 08 20	13.6
08 40 15 *	3.14	A N S	G1/4"	40	8	14	18	40	17	01 40 15	00 08 20	14.1
08 45 15 *	3.98	A N S	G1/4"	45	8	14	23	45	17	01 45 15	00 08 20	17.6



* Complete the code indicating the compound: **A** = oil-resistant rubber; **N** = para rubber; **S** = silicone

Note: Cups in special compounds, listed on page 31 can be provided upon specific request in minimum quantities to be defined in the order.

The force of the vacuum cups indicated in the table represents 1/3 of the value of the theoretical force calculated at a level of vacuum of -75 KPa and a factor of safety 3.

Transformation ratio: N (newton) = Kg x 9.81 (force of gravity)

inch = $\frac{\text{mm}}{25.4}$; pounds = $\frac{\text{g}}{453.6} = \frac{\text{Kg}}{0.4536}$

Adapters for GAS - NPT threading available on page 1.134



VACUUM CUPS WITH SUPPORTS

These traditional cup-shaped vacuum cups are suited for gripping and handling objects with flat, slightly concave or convex surfaces.

This range of widely used cups has diameters ranging from 10 to 45 mm and are normally available in standard compounds: para rubber N, oil-resistant rubber A and silicone S.

They can be cold fitted with no adhesive onto a nickel-plated brass or anodised aluminium support.

The support has been specially shaped to perfectly fit with the vacuum cup and is equipped with a female threaded pin to facilitate fastening to the automation.

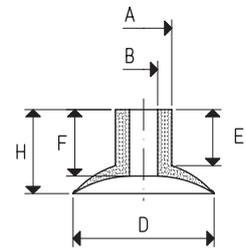
These cups are extremely easy to replace; simply request the cup indicated in the table in the desired compound when requesting the spare part.

Cups in special compounds, listed on pg. 31, and supports in different materials can be provided upon request in minimum quantities to be defined in the order.



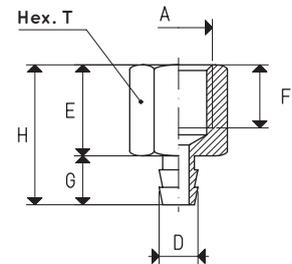
VACUUM CUPS

Item	Force Kg	Compounds available	Volume mm ³	A Ø	B Ø	D Ø	E	F	H
01 10 10 *	0.19	A N S	227	7	4.0	10	8.5	8.5	11.0
01 12 10 *	0.28	A N S	254	8	4.0	12	8.0	9.0	11.0
01 15 10 *	0.44	A N S	364	8	4.0	15	8.0	9.5	12.0
01 18 10 *	0.63	A N S	502	8	4.0	18	8.0	9.5	12.0
01 20 10 *	0.78	A N S	536	8	4.0	20	8.0	9.5	12.0
01 22 10 *	0.95	A N S	723	8	4.0	22	8.0	10.0	13.0
01 25 15 *	1.23	A N S	1628	12	6.0	25	10.0	11.5	16.0
01 30 15 *	1.76	A N S	2055	12	6.0	30	10.0	12.5	17.0
01 35 15 *	2.40	A N S	3292	15	10.0	35	10.0	11.5	16.0
01 40 15 *	3.14	A N S	4740	15	10.0	40	10.0	12.5	18.0
01 45 15 *	3.98	A N S	8553	15	10.0	45	10.0	14.5	23.0



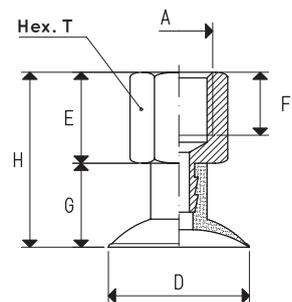
SUPPORTS

Item	A Ø	D Ø	E	F	G	H	T	Support material	For vacuum cup item	Weight g
00 08 04	G1/8"	5.5	13	10	7.0	20.0	12	brass	01 10 10 01 12 10 01 15 10 01 18 10 01 20 10 01 22 10	8.1
00 08 14	G1/8"	7.5	13	10	9.5	22.5	12	brass	01 25 15 01 30 15	9.8
00 08 21	G1/4"	12.0	17	13	10.0	27.0	17	aluminium	01 35 15 01 40 15 01 45 15	9.3



VACUUM CUPS WITH SUPPORT

Item	Force Kg	Compounds available	A Ø	D Ø	E	F	G	H	T	Vacuum cup item	Support item	Weight g
08 10 25 *	0.19	A N S	G1/8"	10	13	10	11	24	12	01 10 10	00 08 04	8.1
08 12 25 *	0.28	A N S	G1/8"	12	13	10	11	24	12	01 12 10	00 08 04	8.7
08 15 25 *	0.44	A N S	G1/8"	15	13	10	12	25	12	01 15 10	00 08 04	8.8
08 18 25 *	0.63	A N S	G1/8"	18	13	10	12	25	12	01 18 10	00 08 04	8.8
08 20 25 *	0.78	A N S	G1/8"	20	13	10	12	25	12	01 20 10	00 08 04	9.3
08 22 25 *	0.95	A N S	G1/8"	22	13	10	13	26	12	01 22 10	00 08 04	9.3
08 25 25 *	1.23	A N S	G1/8"	25	13	10	16	29	12	01 25 15	00 08 14	11.8
08 30 25 *	1.76	A N S	G1/8"	30	13	10	17	30	12	01 30 15	00 08 14	12.5
08 35 25 *	2.40	A N S	G1/4"	35	17	13	16	33	17	01 35 15	00 08 21	11.9
08 40 25 *	3.14	A N S	G1/4"	40	17	13	18	35	17	01 40 15	00 08 21	12.4
08 45 25 *	3.98	A N S	G1/4"	45	17	13	23	40	17	01 45 15	00 08 21	15.9



* Complete the code indicating the compound: **A** = oil-resistant rubber; **N** = para rubber; **S** = silicone

Note: Cups in special compounds, listed on page 31 can be provided upon specific request in minimum quantities to be defined in the order.

The force of the vacuum cups indicated in the table represents 1/3 of the value of the theoretical force calculated at a level of vacuum of -75 KPa and a factor of safety 3.

Transformation ratio: N (newton) = Kg x 9.81 (force of gravity)

inch = $\frac{\text{mm}}{25.4}$; pounds = $\frac{\text{g}}{453.6} = \frac{\text{Kg}}{0.4536}$

Adapters for GAS - NPT threading available on page 1.134



VACUUM CUPS WITH SUPPORTS

These traditional cup-shaped vacuum cups are suited for gripping and handling objects with flat, slightly concave or convex surfaces.

This range of widely used cups has diameters ranging from 25 to 35 mm and are normally available in standard compounds: para rubber N, oil-resistant rubber A and silicone S.

They can be cold fitted with no adhesive onto a nickel-plated brass support.

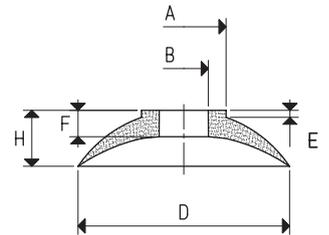
The support has been specially shaped to perfectly fit with the vacuum cup and is equipped with a male threaded pin to facilitate fastening to the automation. These cups are extremely easy to replace; simply request the cup indicated in the table in the desired compound when requesting the spare part.

Cups in special compounds, listed on pg. 31, and supports in different materials can be provided upon request in minimum quantities to be defined in the order.



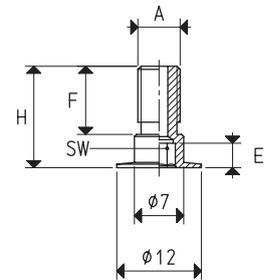
VACUUM CUPS

Item	Force Kg	Compounds available	Volume cm ³	A Ø	B Ø	D Ø	E	F	H
01 25 10 *	1.23	A N S	1.4	12	6	25	2	3.5	8
01 30 10 *	1.76	A N S	1.8	12	6	30	1	3.5	8
01 35 10 *	2.40	A N S	2.4	12	6	35	1	3.5	8



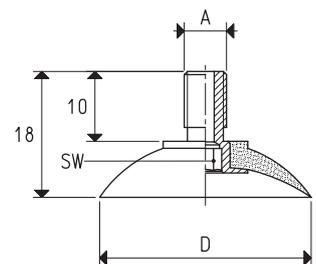
SUPPORTS

Item	A Ø	E	F	H	SW	Support material	For vacuum cup item	Weight g
00 08 08	M6	3.5	10	14.5	3	brass	01 25 10	2.7
							01 30 10	
							01 35 10	
00 08 60	G1/8"	4.0	10	14.5	4	brass	01 25 10	5.6
							01 30 10	
							01 35 10	



VACUUM CUPS WITH SUPPORT

Item	Force Kg	Compounds available	A Ø	SW	D Ø	Vacuum cup item	Support item	Weight g
08 25 10 *	1.23	A N S	M6	3	25	01 25 10	00 08 08	3.9
08 25 11 *	1.23	A N S	G1/8"	4	25	01 25 10	00 08 60	6.8
08 30 10 *	1.76	A N S	M6	3	30	01 30 10	00 08 08	4.6
08 30 11 *	1.76	A N S	G1/8"	4	30	01 30 10	00 08 60	7.5
08 35 10 *	2.40	A N S	M6	3	35	01 35 10	00 08 08	5.1
08 35 11 *	2.40	A N S	G1/8"	4	35	01 35 10	00 08 60	8.0



* Complete the code indicating the compound: **A** = oil-resistant rubber; **N** = para rubber; **S** = silicone

Note: Cups in special compounds, listed on page 31 can be provided upon specific request in minimum quantities to be defined in the order.

The force of the vacuum cups indicated in the table represents 1/3 of the value of the theoretical force calculated at a level of vacuum of -75 KPa and a factor of safety 3.

Transformation ratio: N (newton) = Kg x 9.81 (force of gravity)

inch = $\frac{\text{mm}}{25.4}$; pounds = $\frac{\text{g}}{453.6} = \frac{\text{Kg}}{0.4536}$

Adapters for GAS - NPT threading available on page 1.134

VACUUM CUPS WITH SUPPORTS

These traditional cup-shaped vacuum cups are suited for gripping and handling objects with flat, slightly concave or convex surfaces.

This range of widely used cups has diameters ranging from 45 to 60 mm and are normally available in standard compounds: para rubber N, oil-resistant rubber A and silicone S.

They can be cold fitted with no adhesive onto an anodised aluminium support.

The support has been specially shaped to perfectly fit with the vacuum cup and is equipped with a male threaded pin to facilitate fastening to the automation. Moreover, those with 1/4" threading have a M8 threaded hole for any necessary insertion of a grub screw with calibrated hole (see pg. 1.135), having the function of reducing the quantity of air to be suctioned.

These cups are extremely easy to replace; simply request the cup indicated in the table in the desired compound when requesting the spare part.

Cups in special compounds, listed on pg. 31, and supports in different materials can be provided upon request in minimum quantities to be defined in the order.



VACUUM CUPS

Item	Force Kg	Compounds available	Volume cm ³	A Ø	B Ø	C Ø	D Ø	E	F	G	H	I
01 45 10 *	3.98	A N S	8.1	15	10	--	45	5	9.5	--	18	--
01 60 10 *	7.06	A N S	18.2	15	10	25	60	4	--	10	22	2.5

SUPPORTS

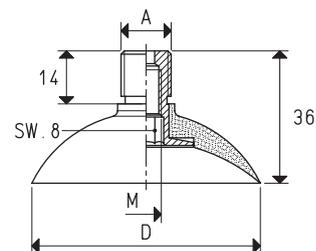
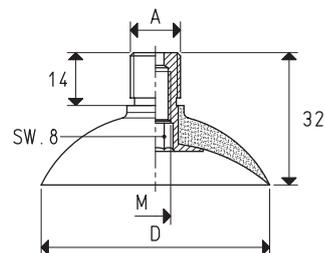
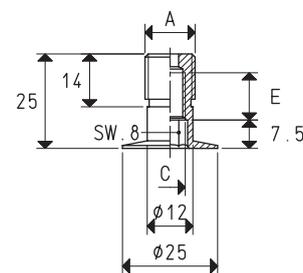
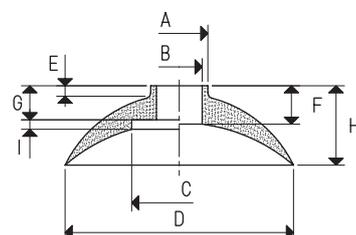
Item	A Ø	E	C Ø	Support material	For vacuum cup item	Weight g
00 08 22	G1/4"	10	M8	aluminium	01 45 10 01 60 10	5.9
00 08 44	G1/8"	--	--	aluminium	01 45 10 01 60 10	5.1
00 08 313	M6	--	--	brass	01 45 10 01 60 10	3.3
00 08 314	M8	--	--	aluminium	01 45 10 01 60 10	4.3
00 08 92	M10	--	--	aluminium	01 45 10 01 60 10	5.2

VACUUM CUPS WITH SUPPORT

Item	Force Kg	Compounds available	A Ø	D Ø	M Ø	Vacuum cup item	Support item	Weight g
08 45 10 *	3.98	A N S	G1/4"	45	M8	01 45 10	00 08 22	12.6
08 45 11 *	3.98	A N S	G1/8"	45	--	01 45 10	00 08 44	11.8
08 45 12 *	3.98	A N S	M6	45	--	01 45 10	00 08 313	10.0
08 45 13 *	3.98	A N S	M8	45	--	01 45 10	00 08 314	11.0
08 45 14 *	3.98	A N S	M10	45	--	01 45 10	00 08 92	11.9

VACUUM CUPS WITH SUPPORT

Item	Force Kg	Compounds available	A Ø	D Ø	M Ø	Vacuum cup item	Support item	Weight g
08 60 10 *	7.06	A N S	G1/4"	60	M8	01 60 10	00 08 22	20.8
08 60 11 *	7.06	A N S	G1/8"	60	--	01 60 10	00 08 44	20.0
08 60 12 *	7.06	A N S	M6	60	--	01 60 10	00 08 313	18.2
08 60 13 *	7.06	A N S	M8	60	--	01 60 10	00 08 314	19.2
08 60 14 *	7.06	A N S	M10	60	--	01 60 10	00 08 92	20.1



* Complete the code indicating the compound: A = oil-resistant rubber; N = para rubber; S = silicone

Note: Cups in special compounds, listed on page 31 can be provided upon specific request in minimum quantities to be defined in the order.

The force of the vacuum cups indicated in the table represents 1/3 of the value of the theoretical force calculated at a level of vacuum of -75 KPa and a factor of safety 3.

Transformation ratio: N (newton) = Kg x 9.81 (force of gravity)

inch = $\frac{\text{mm}}{25.4}$; pounds = $\frac{\text{g}}{453.6} = \frac{\text{Kg}}{0.4536}$

Adapters for GAS - NPT threading available on page 1.134