## BELLOWS CUPS WITH SUPPORTS FOR GRIPPING FLOW PACKS

Thanks to their specific conformation and flexibility, the vacuum cups illustrated and described on this page are especially suitable for installation on automatic, high production machines in the packaging sector, and for the gripping and handling of flow packs.
The vacuum cups are available in different compounds for food use and can be cold fitted on their special supports without the aid of adhesives. Upon request, these cups can be provided upon request in minimum quantities and in other special compounds, listed on pg. 31, to be defined in the order.


| Item | Force Kg | Volume $\mathrm{cm}^{3}$ | $\begin{aligned} & \mathbf{A} \\ & \emptyset \end{aligned}$ | $\begin{aligned} & \mathbf{B} \\ & \emptyset \end{aligned}$ | $\begin{aligned} & \mathbf{C} \\ & \emptyset \end{aligned}$ | $\begin{aligned} & \mathbf{D} \\ & \emptyset \end{aligned}$ | E | F | H | Bellows stroke mm |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 012030 S | 0.78 | 3.0 | 13.0 | 8 | 12 | 20 | 10 | 11.5 | 30 | 11 |
| 013045 S | 1.76 | 11.4 | 18.0 | 11 | 19 | 30 | 16 | 19.0 | 45 | 20 |
| 014055 S | 3.14 | 30.0 | 26.0 | 15 | 23 | 40 | 18 | 20.0 | 58 | 25 |
| 015065 S | 4.90 | 60.2 | 32.5 | 20 | 28 | 50 | 19 | 21.0 | 68 | 30 |

Compound: $S=$ silicone


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SUPPORTS

| Item | A <br> $\emptyset$ | $\mathbf{B}$ | $\mathbf{D}$ | E | F | G | $\mathbf{H}$ | Support <br> material | For vacuum cup <br> item | Weight <br> g |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{0 0 0 8 4 7 4}$ | $\mathrm{G} 3 / 8^{\prime \prime}$ | 26 | 19 | 8 | 10 | 18 | 38 | aluminium | 014055 | 18 |
| $\mathbf{0 0 0 8 4 7 5}$ | $\mathrm{G} 1 / 2^{\prime \prime}$ | 32 | 24 | 8 | 14 | 19 | 43 | aluminium | 015065 | 22 |

VACUUM CUPS WITH SUPPORT

| Item | Force Kg | B | $\begin{aligned} & \mathbf{C} \\ & \emptyset \end{aligned}$ | $\begin{aligned} & \mathbf{D} \\ & \emptyset \end{aligned}$ | E | F | G | H | Vacuum cup item | Support item | Weight <br> g |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 082030 S | 0.78 | 17 | G1/4" | 20 | 8 | 14 | 30 | 52 | 012030 | 000818 | 12.5 |
| 083045 S | 1.76 | 17 | G1/4" | 30 | 8 | 14 | 45 | 67 | 013045 | 0008127 | 18.4 |
| 084055 S | 3.14 | 26 | G3/8" | 40 | 8 | 10 | 58 | 76 | 014055 | 0008474 | 34.5 |
| 085065 S | 4.90 | 32 | G1/2" | 50 | 8 | 14 | 68 | 90 | 015065 | 0008475 | 52.2 |

Note: The force of the vacuum cups indicated in the table represents $1 / 3$ of the value of the theoretical force calculated at a level of vacuum of -75 KPa and a factor of safety 3 .
Transformation ratio: N (newton) $=\mathrm{Kg} \times 9.81$ (force of gravity) $\quad$ inch $=\frac{\mathrm{mm}}{25.4}$; pounds $=\frac{\mathrm{g}}{453.6}=\frac{\mathrm{Kg}}{0.4536} \quad$ Adapters for GAS - NPT threading available on page 1.130

